



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011
Job Sheet 174320



Part No: D350-616-011

Job Qty: 2 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV:G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea		4/3/18	0.00	0.00	Start Up Small Fab-4			APR 03 2018
101	Small Fab	2 pcs		4/4/18	0.00	1.31	Small Fab-4			TF
105	QC	2 pcs		4/4/18	0.00	0.00	QC5			EB
119	Packaging	2 pcs		4/4/18	0.00	0.00	Packaging1-3			Shirley
120	QC	2 pcs		4/4/18	0.00	0.00	QC4			M.H.
125	DC	2 pcs		4/4/18	0.00	0.00	DC			M.H.
130	Packaging	2 pcs		4/4/18	0.00	0.00	Packaging3-1			M.H.
140	QC21-FG	2 Ea		4/4/18	0.00	0.00	QC21			APR 05 2018

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr

125 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: Fg029

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	2 Ea (1 ea)	90-Start up Operation	5556687X1 5086673X1
D4812-041	Patient Stop Assembly	2 Ea (1 ea)	90-Start up Operation	5040667
D350-616-013	Deck Plate & Tie Down	2 Ea (1 ea)	119-Packaging	5057704 5057702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	2	4	0
	D4812-041	2	2	0
119-Packaging	D350-616-013	2	1	0

Part Specifications

Specifications could not be found.



Container No: S057703



Part: D350-616-011

Job No: 174320

Serial No/Batch: S057703

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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